

Issue

SPECIFICATION CARDBOARD BOX EMB 100 (Repl. specification issued: 2017-06-09)

GENERAL:

The cardboard box shall withstand a total weight of 6,5 kg.

Normal atmospheric humidity during covered transport.

The following specification must be fulfilled to ensure the durability of the cardboard box from the supplier to final user.

OUTER CARDBOARD DIMENSIONS :

180 x 148 x 88 mm.

CORRUGATED BOARD QUALITY:

Thickness of corrugated cardboard 2 mm +/- 0,5 mm.

Kraft liner must be used to fulfil the specification.

- For hand-assembled cardboard boxes, both in- and outside. (E100H)

- For machine pack cartons only on outside (E100A)

Bursting strength min. 1000 kPa. (Measured according to SS-EN ISO 2759:2014 / DIN EN ISO 2759:2014-10)

MARKING:

The cardboard box shall be marked clearly with licence number and environment marking (RESY).

Marked with EMB100 on minimum 1 side

PERFORATION:

The lid must be perforated for easy removal.

HANDLE:

Material	Polypropylene.
Adhesive length	min. 85 mm on each side of the box.
Non-adhesive length	205 mm + - 5 mm
Width	25 mm
Adhesive pulp	Natural gum
Breaking strength	min. 400 N

INTRODUCTION:

THE SUPPLIER IS NOT ALLOWED TO INTRODUCE A NEW CARDBOARD BOX WITHOUT APPROVAL FROM RESPONSIBLE LOGISTICS DEPT.

APPENDIXES:

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